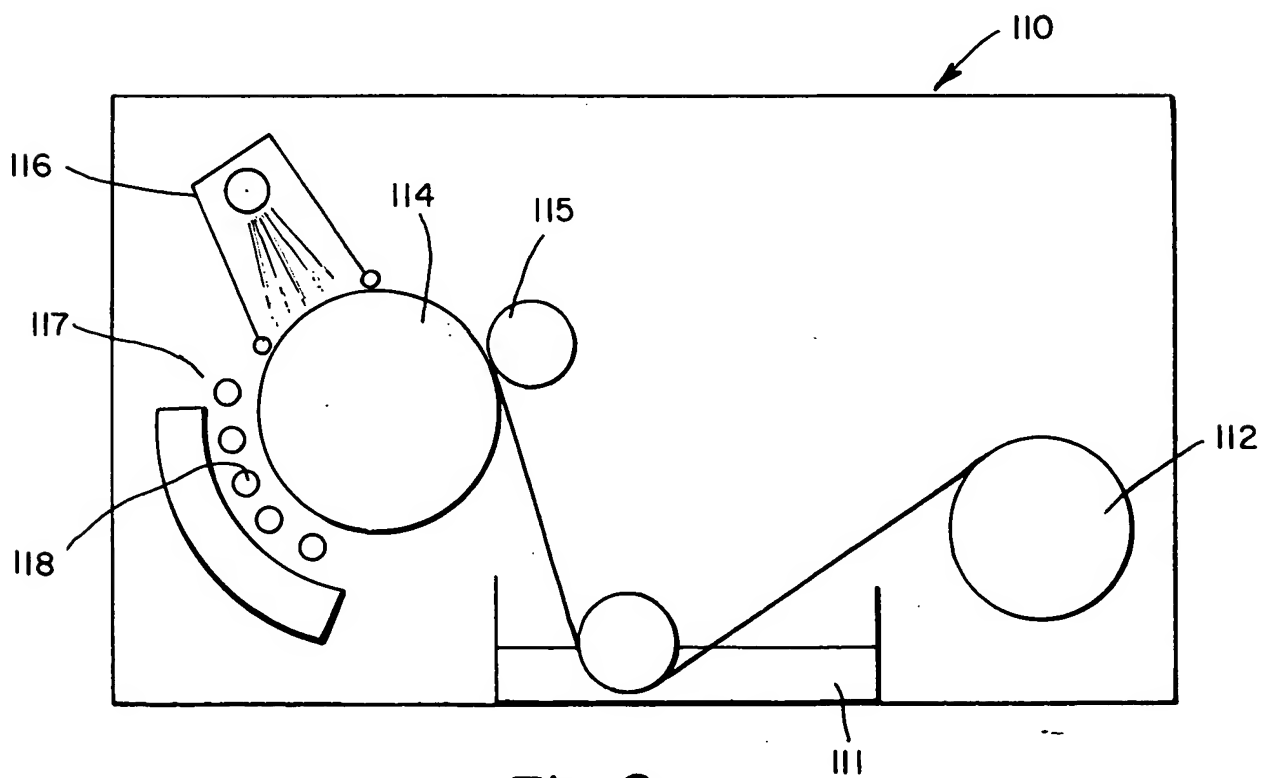
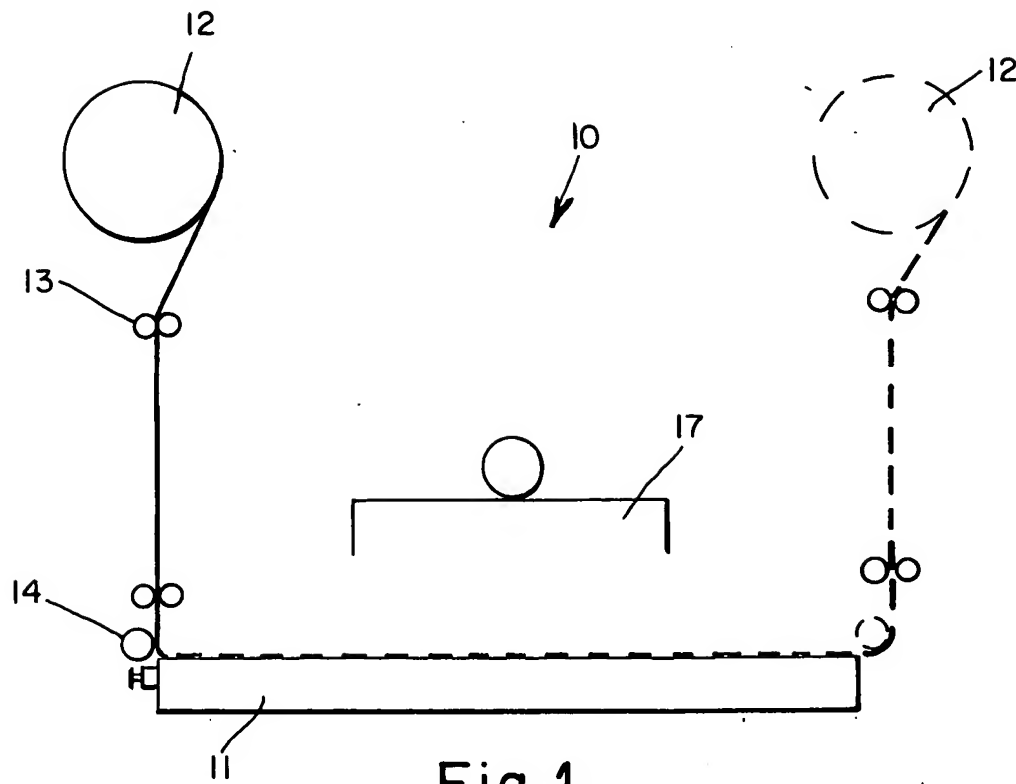


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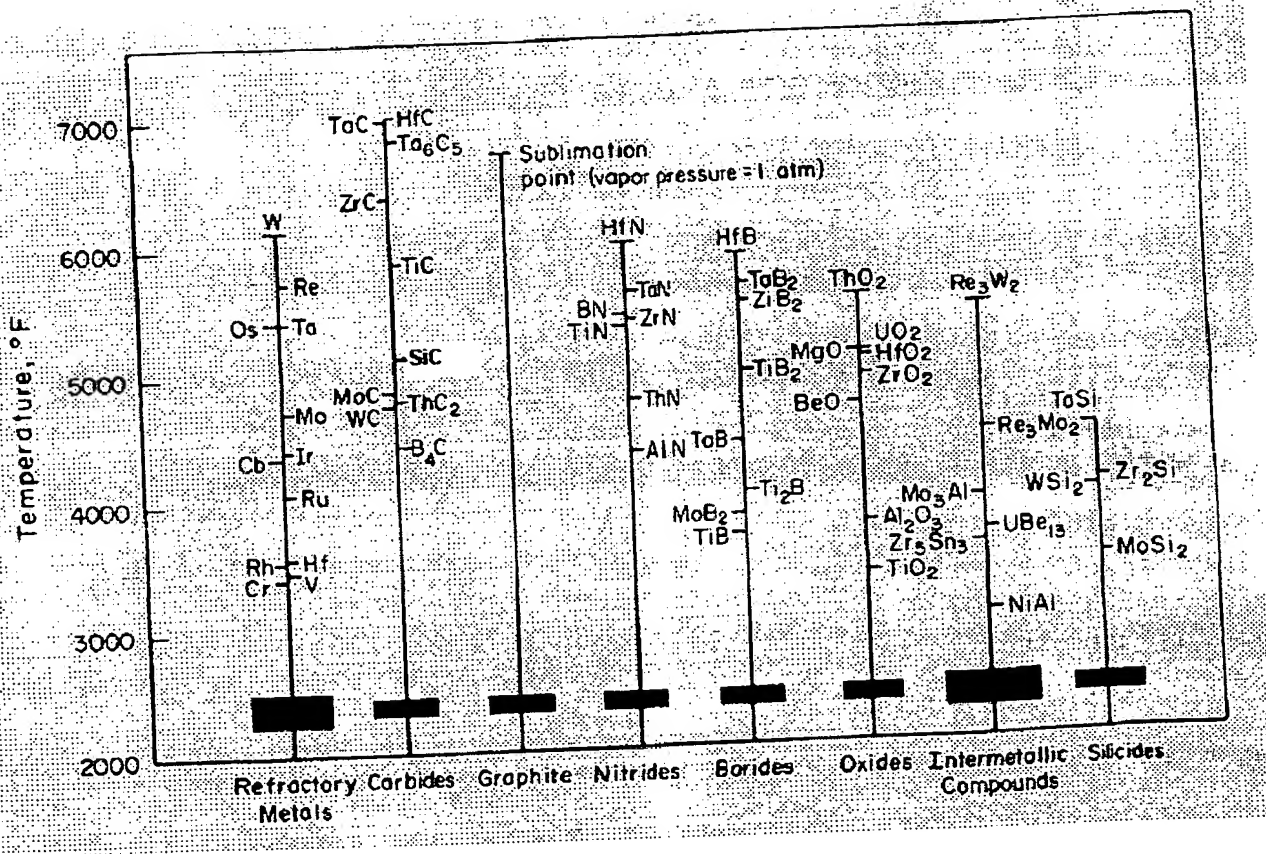


Fig. 3

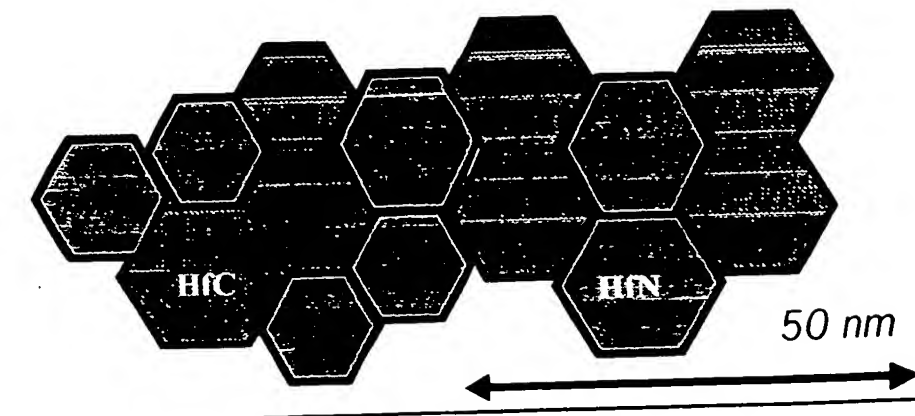


Fig. 4

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Fig. 5

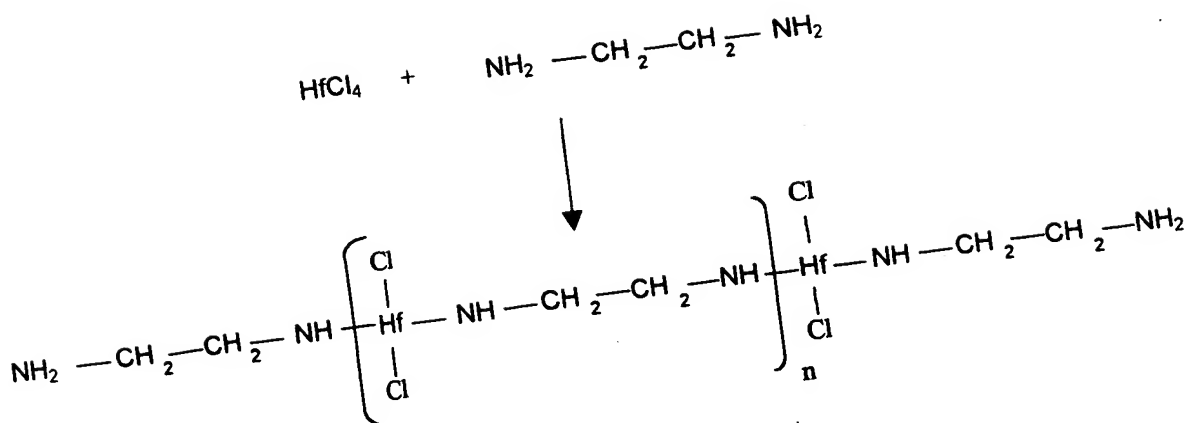
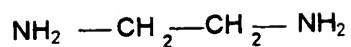
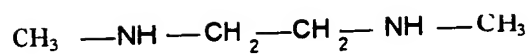


Fig. 6

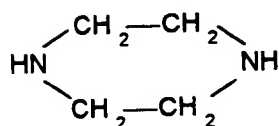
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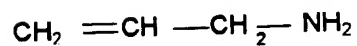
EDA



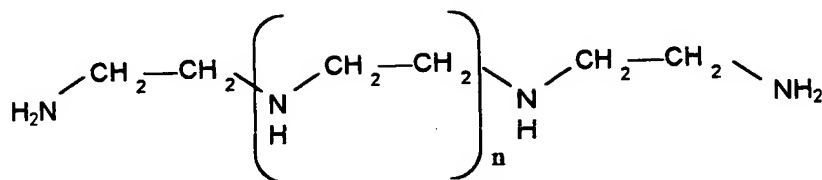
DMEDA



PIPERAZINE



ALLYLAMINE



POLY-ETHYLENEIMINE (PEI)

Fig. 7

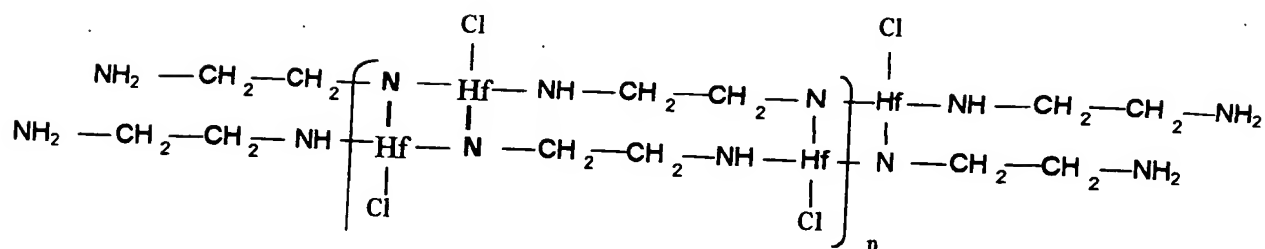


Fig. 8

EE700917349US



Fig. 9

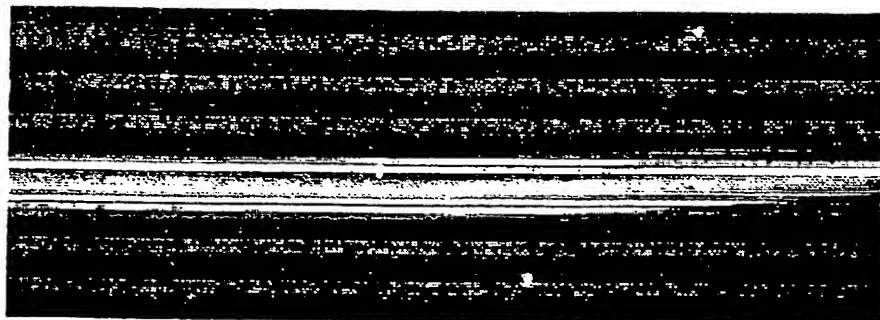


Fig. 10

EE700917349US

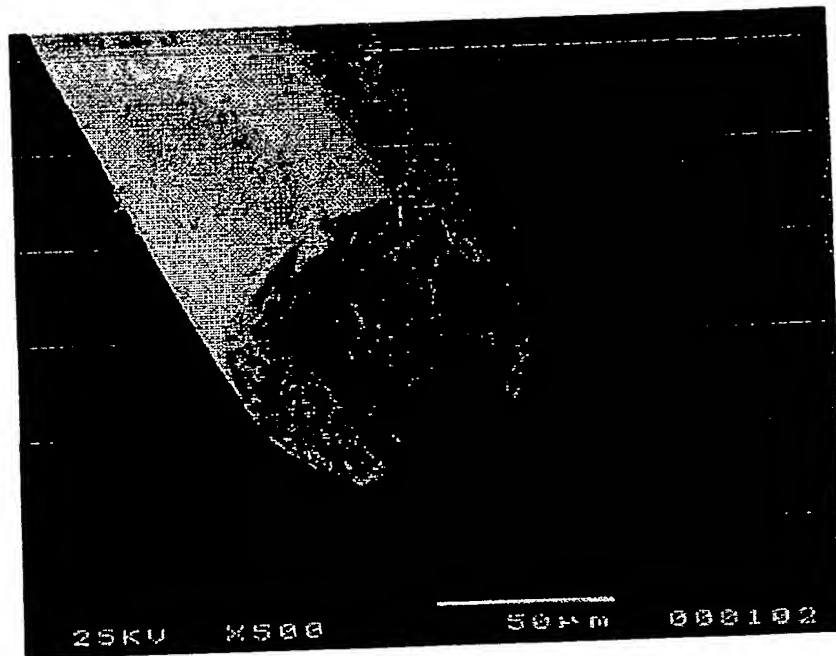


Fig. 11

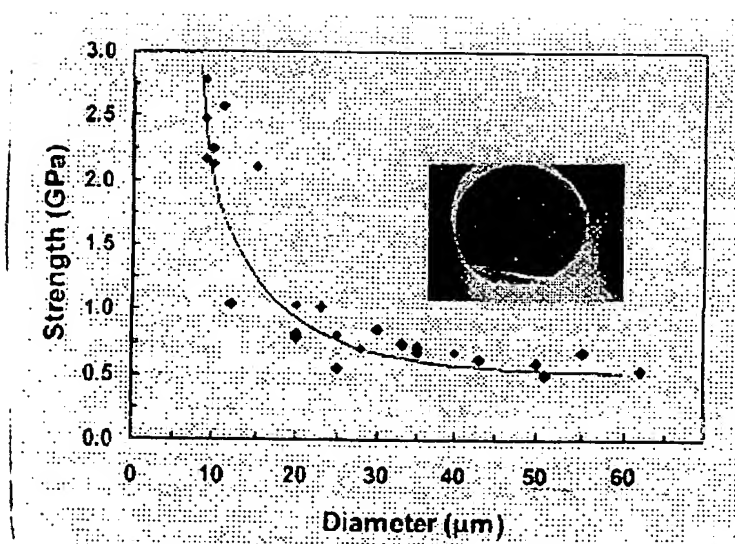


Fig. 12

EE700917349US

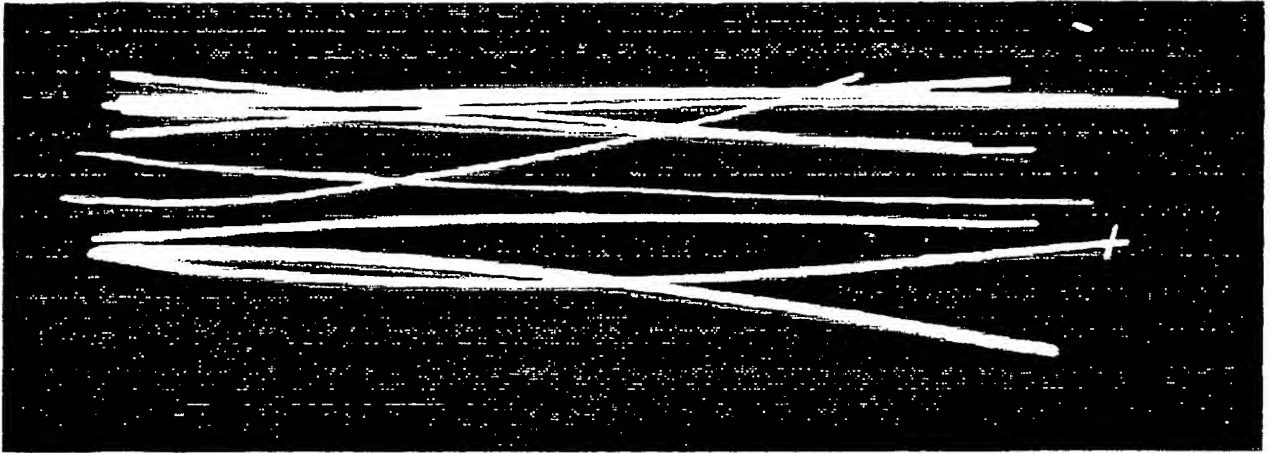


Fig. 13

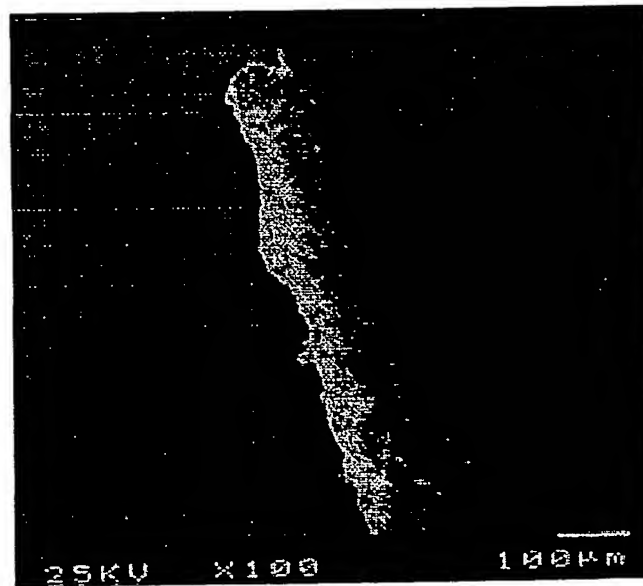
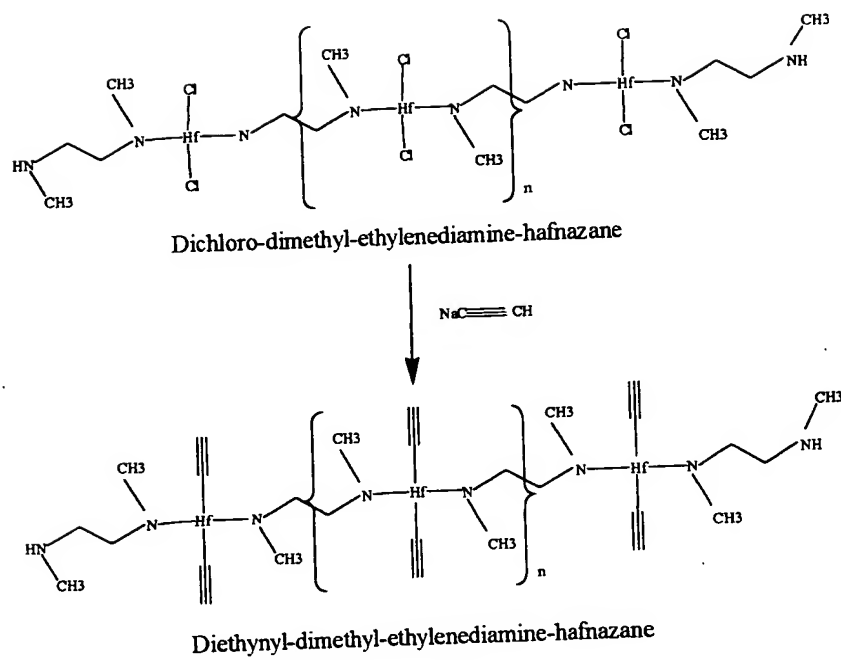


Fig. 14

EE700917349US

**Fig. 15**